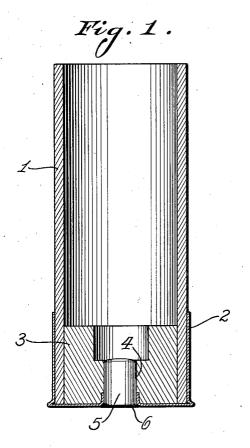
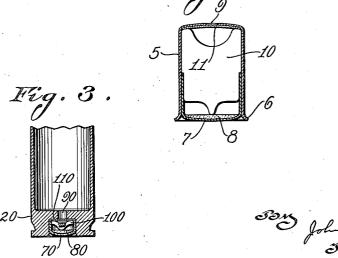
J. M. OLIN.
BATTERY CUP.
APPLICATION FILED APR. 17, 1922.

1,438,779.

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Suventor: JOHN M. OLIN, 2 St. Bruninga,

## UNITED STATES PATENT OFFICE.

JOHN M. OLIN, OF EAST ALTON, ILLINOIS, ASSIGNOR, BY MESNE ASSIGNMENTS, TO WESTERN CARTRIDGE COMPANY, OF EAST ALTON, ILLINOIS, A CORPORATION OF DELAWARE.

BATTERY CUP.

Application filed April 17, 1922. Serial No. 554,313. REISSUED

To all whom it may concern:

Be it known that I, John M. Olin, a citizen of the United States, and residing at East Alton, county of Madison, Illinois, 5 have invented the new and useful Improvement in Battery Cups, of which the following is a specification.

This invention relates to cartridges, and more particularly to battery cups therefor.

A cartridge is provided with a battery 10 cup, which is closed at one end by a primer cap, which latter is provided with the priming composition, while the other end of the battery cup has a flash hole. In the primer 15 cavity thus formed is arranged an anvil cooperating with the priming composition to effect ignition of the charge in the cartridge. The primer cavity is, however, partly empty; accordingly where powders of fine grain 20 are used for the charge, there is a tendency of the individual grains of powder to sift into the flash hole leading from the primer cavity of the battery cup; accordingly when the explosion takes place, the primer cap is 25 liable to be blown from the battery cup and fractured, or gas is liable to leak around the edge of the cap or through the side walls of the battery cup; obviously, this is not only objectionable but it is liable to cause damage.

One of the objects of this invention, therefore, is to provide a battery cup, in which such sifting is prevented.

Further objects will appear from the detail description taken in connection with the

35 accompanying drawing, in which:

Figure 1 is a section of a cartridge shell showing the battery cup embodying this invention:

Figure 2 is an enlarged section of the

10 battery cup; and

Figure 3 is a longitudinal section of a metallic cartridge, showing another embodiment of this invention.

Referring to the accompanying drawing, 5 and more particularly to Figure 1, the cartridge is shown as a shot-gun shell comprising a paper tube 1, a base 2 and a base wad 3 provided with a recess 4 for receiv-

ing the battery cup.
Referring to Figure 2, the battery cup comprises a casing 5 open at one end and provided with a flange 6; in this open end is forced the usual primer cap 7 provided

other end of the battery cup is closed, ex- 55 cept that it is perforated as shown at 9 to provide a flash hole. An anvil 10 is provided between the cap and the closed end of the casing. This battery cup so far described may be of any suitable or usual con- 60 struction.

It will be seen that when the primer cavity formed in the casing is entirely open, then powder grains from the charge in the shell can sift into the cavity through the 65 flash hole and, therefore, cause excessive explosion in the primer cavity with the results previously described. In accordance with this invention, therefore, the flash hole is closed by a disc 11 which may be con- 70 veniently located between the anvil and the end of the battery cup casing. This disc 11 is in the form of a membrane so that while it effectively prevents sifting of the power powder grains into the primer cavity, 75 it nevertheless is ruptured by the force of the explosion within the cavity caused by the detonation of the primer composition, so that the force of the explosion will blow out this membrane covering the flash hole; 80 in this way, the ignition of the charge within the cartridge is effected and at the same time, entrance of powder grains into the primer cavity is obviated.

The membrane may be of any suitable ma- 85 terial which will be readily ruptured when the primer is fired; preferably this mem-brane is of a material which is itself in-flammable. A suitable material for this purpose is collodion, which is a solution of gun 90 cotton in a suitable solvent, and a thin film or membrane of which can be placed over the flash hole, either outside or inside of the battery cup. Since this membrane is inflammable, not only will it blow out by the force 95 of the explosion but it will itself burn up with ignition of the priming composition; accordingly it will, therefore, not retard the combustion of the primer gases at all.

It will, therefore, be seen that the invention accomplishes its objects. The provision of the membrane closing the flash hole in the battery cup effectively prevents sifting of the powder into the primer cavity but does not retard or in any way effect the de- 105 sired firing of the charge within the shell.

Figure 3 shows the application of this inwith the usual priming composition 8. The vention to a metallic cartridge. In such a artridge the primer cap 70 and anvil 100 are issembled with the primer composition 80 n a unit, and this unit is placed in the primer pocket in the head 20 of the metallic cartridge. The flash hole 90 is in this case formed in the head of the cartridge and communicates with the primer cavity in the cap, as the anvil is cross-shaped to effect such communication.

In accordance with this invention the membrane 110 is placed in the primer pocket and between the flash hole and the cap. The function of the membrane is the same as in the embodiment shown in Figures 1 and 2 and further description is, therefore, un-

It is obvious that various changes may be made in details without departing from the spirit of this invention; it is, therefore, to be understood that this invention is not to be limited to the specific details shown and described.

Having thus described the invention, what

is claimed is:

1. A cartridge having a partly empty primer cavity provided with a flash hole, and a membrane closing said flash hole.

2. A cartridge having a partly empty

primer cavity provided with a flash hole, and an inflammable membrane closing said 30 flash hole.

3. A battery cup having a flash hole leading from a partly empty primer cavity, and

a membrane over said flash hole.

4. A battery cup having a flash hole lead- 35 ing from a partly empty primer cavity, and an inflammable membrane over said flash

5. A battery cup having a primer cap and provided with a flash hole leading from a 40 partly empty primer cavity, and a membrane

over said flash hole.

6. A battery cup having a cavity closed at one end by a cap and having a flash hole at its other end leading from a partly 45 empty primer cavity, and a membrane over said flash hole.

7. A battery cup having a cavity closed at one end by a cap having a flash hole at its other end leading from a partly empty 50 primer cavity, an anvil in said cavity, and a membrane between said anvil and said flash hole.

In testimony whereof I affix my signature

this 31st day of March, 1922.

JOHN M. OLIN.